

Date: Friday, 08/02/2008 12:01:50 PM
User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	ANGLE
Job Number :	37307		
Estimate Number :	13168		
P.O. Number :		Part Number :	D37411
This Issue :	08/02/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	D3741 U/R
First Issue :	/ /	Project Number :	N/A
Previous Run :		Drawing Revision :	U/R
	Type :	Material :	
	MACHINED PARTS	Due Date :	11/02/2008
Written By :		Qty:	16
Checked & Approved By :		Um:	Each
Comment :	Est Rev: A 08-01-30 new issue DD verified by:		



Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D6207	Angle Extrusion 1x1x.125
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Comment: Qty.: 0.0656 f(s)/Unit Total: 1.0500 f(s)
D6207 angle extrusion
Batch: 335960

Ph 08.02.09

16

2.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE
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Comment: 1- Mill as per dwg D3741

2-Deburr

Ph 08.02.09

16

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

Ph 08.02.11

16

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

J.F. 08/02/11 (19)

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Grind radius as per dwg D3741

2- Deburr if necessary

Ph 08.02.11

16

Ph 08.02.11

16

5b ~~4ad~~ 4ad etch + Abolone

Ph 08.02.12

16

5c QC 3 inspect Powder coat/chemical conversion FF 08/02/12

16

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ANGLE

Job Number: 37307

Part Number: D37411

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/02/14 (X16)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WA

08.02.12 16

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



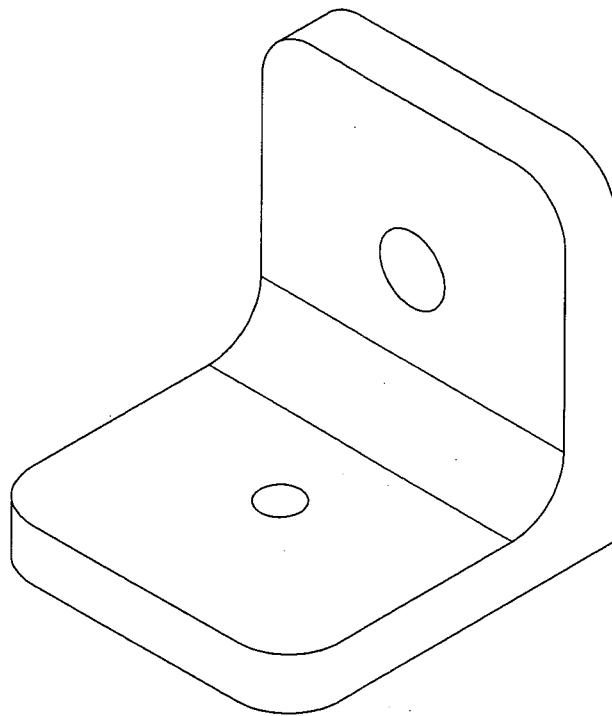
08.02.12

POSITIVE RECALL

EFFECTIVE 08/02/08 AUTH

RELEASED 08/02/12 DATE

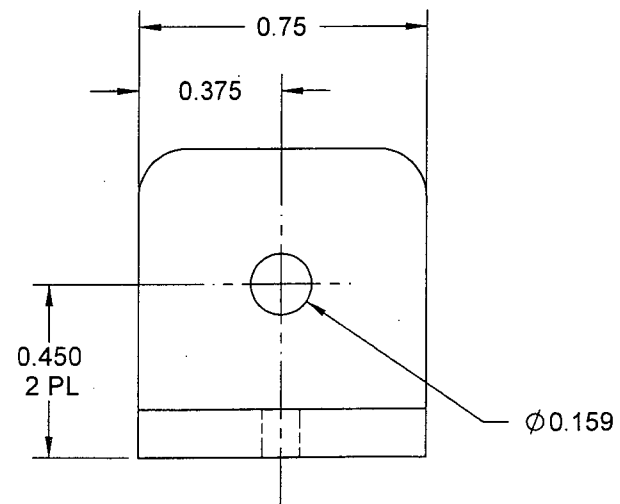
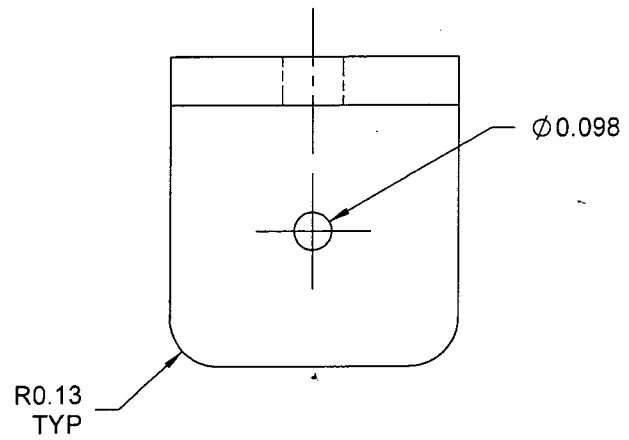
[Signature]



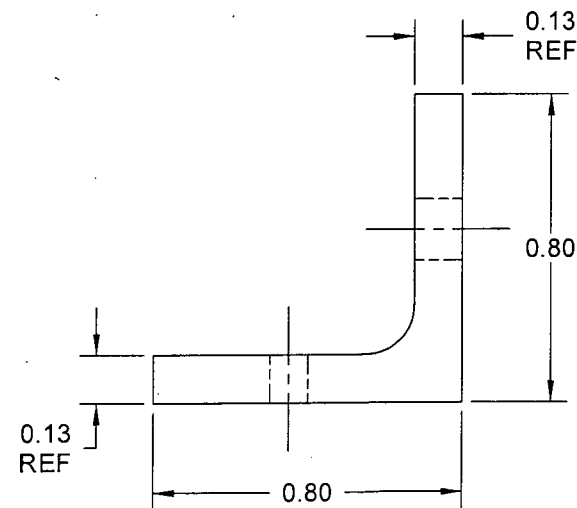
NOTES:
1) MATERIAL: MAKE FROM D6207 OR D6203 EXTRUSION
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.01 lbs

PRELIMINARY ISSUE
AJS 08.02.08

A	NEW ISSUE		AJS	08.02.04
REV.		DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN				
CHECKED		DRAWING NO.	REV. A	
MFG. APPR.		D3741	SHEET 1 OF 2	
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D3741-1 ANGLE



PRELIMINARY ISSUE
AJS 08.02.08

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CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3741	SHEET 2 OF 2
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